

**Amendments to the Specification:**

Please amend the specification at page 4, beginning with the paragraph starting at line 13 as follows:

An alternative to the aforementioned embodiments can also provide that to change the workpiece holders the tool slide has a gripper 24. This gripper docks on the side of the workpiece holder, in order to convey it then by means of its three CNC controlled linear movements from the working area directly into the workpiece carrier magazine and to deposit it there, in order to subsequently remove from its magazine the next new workpiece holder, to lift it in the same manner back into the working area and to deliver it there again to the rotary table clamping device.